

Ministry of Health and Social Welfare

Facilitators' Guide for training on 5S-KAIZEN-TQM Approaches

For Training Institutions in Health

1. Background

In Africa, it has often been pointed out that the management of the hospital service provision system has some problematic aspects. Under the chronic shortage of medical resources, the challenge to be tackled is a matter of management of this system for delivering obtainable best hospital services. Asian countries have been facing similar challenges in the hospital service provision system, but coming up with their own methods to address them, as a form of Total Quality Management (TQM) with components of Continuous Quality Management (CQI, KAIZEN) and 5S (Sort, Set, Shine, Standardize and Sustain). These accumulated experiences of challenges it in Asia, could be utilized as a "catalyst" for Africa to tackle this problem.

Ministry of Health and Social Welfare (MoHSW) realized that Tanzania is also facing the same kind of difficulties, and to improve the above-mentioned situation, the Ministry has been implementing 5S-KAIZEN-TQM Approaches at Mbeya Referral Hospital (MRH) and Muhimbili National Hospital (MNH) as a pilot site since August 2007 in collaboration with Japan International Cooperation Agency (JICA).

Up to November 2013, 67 hospitals including Consultants, Regional, Districts and Faith Based Designated, are implementing 5S activities, and 13 hospitals were trained on KAIZEN approach. However, as sustainability of 5S-KAIZEN activities became an issue, integration of 5S-KAIZEN-TQM into the curriculum has become an important priority as sustainable mechanism to produce human resources for health. As a first step towards that direction, MoHSW is conducting the first Training of Trainer on 5S-KAIZEN-TQM Approaches for Training Institutions in order to develop capacities to train human resources for health with knowledge and skills of 5S-KAIZEN-TQM Approaches and capable of undertaking 5S-KAIZEN-TQM activities at health facilities.

This guideline is developed for conducting the training smoothly, and standardization of methodologies when trained tutors teach students 5S-KAIZEN-TQM Approaches and other related topics.

2. Contents of the program

Necessary topics for Training on 5S-KAIZEN-TQM Approaches are following.

#	Topics	Teaching methodologies
1	Tanzania Health Care Quality Improvement Framework	Lecture
2	Definition and Dimension of Quality	Lecture discussion
3	Quality and Safety	Lecture
4	Responsiveness and positive attitude	Lecture
5	Concept of 5S-KAIZEN-TQM Approaches	Lecture
6	What is a 5S activity?	Lecture
7	Effective and efficient usage of 5S tools	Lecture discussion
8	5S implementation	Practice, Group discussion, Group presentation
9	Implementation structure; QIT and WIT	Lecture
10	Observation of 5S activities and find 5S tools	Practice, Group discussion, Group presentation
11	How to conduct situation analysis	Lecture
12	Medical errors	Lecture discussion
13	HPT (Hazard Prediction Training)	Lecture, Group discussion, Group presentation

3. Training Standards

Training standards of each topic are mentioned from next page.

Title of session	Tanzania Health Care Quality Improvement Framework Time allocation 70 Min.	
Teaching aids	LCD Projector, Laptop computer, Extension cable (if necessary), Stationeries (Flip chart, Marker pens)	
Overview of	The topic will enable participants to understand the concepts in Quality Improvement (QI) in health services	
the session	delivery, strategies and approaches to QI that are in place to improve the quality of health services delivery in	
	Tanzania.	
Session	After taking this session, students are able to;	
objectives	1. Define key terms used (quality, quality improvement, quality control, quality assurance, continuous quality	
	improvement, total quality management);	
	2. Describe the principals of QI;	
	3. Explain the dimensions of QI;	
	4. Explain the vision, mission and purpose of the MoHSW;	
	5. Explain various QI initiatives in the country;	
	6. Outline strategies for improving the quality of health services in the country;	
	7. Explain the organizational structure for QI in Tanzania;	
	8. Explain how to institutionalize QI efforts;	
T 1.	9. Describe the role of supportive supervision, monitoring and evaluation in QI.	
Teaching	Lecture	
methodologies		
Teacher's/Learn	Clarify points in slides that are not clear to trainees; and	
er's activities	Answer questions from participants.	
Contents	Definition of Terms (quality, quality improvement, quality control, quality assurance, continuous quality improvement,	
	total quality management);	
	Principals and dimensions of QI; The sixting principals and dimensions of QI;	
	The vision, mission and purpose of the MoHSW;QI initiatives that are implemented in country;	
	 Strategies for improving the quality of health services in the country; 	
	Organizational structure for QI in Tanzania;	
	Institutionalize QI efforts;	
	Supportive supervision, monitoring and evaluation in QI.	
Key points /	• TQIF is a guide to all QI efforts in the country and that its operationalization is through the National Health and Social	
Summary	Welfare Quality Improvement Strategic Plan, 2013-2018 (on finalization stages);	

	• TQIF is supported by a weath of policy documents both Sectorial (lead by the National Health Policy) and Multi-Sectorial;
	It is important to understand the status and planed actions for each of the strategies outlined in chapter four.
	Efforts to institutionalize QI in health care are key to sustainability in health facilities.
Evaluation	Participants can explain the vision, mission and purpose of the MOHSW in Tanzania.
	Participants can describe strategies for improving the quality of health services in Tanzania.
	Participants can explain organizational structure for QI in Tanzania.
	Participants can explain what is supportive supervision and Monitoring & Evaluation in QI and its importance
Reference	MoHSW, (2011) "Tanzania Quality Improvement Framework 2011- 2015", page 12-13

Title of session	Definitions and Dimension of Quality Time allocation 45 Min.
Teaching aids	LCD Projector, Laptop computer, Extension cable (if necessary), Stationeries (Flip chart, Marker pens)
Overview of	The topic will enable participants to understand definitions and dimensions of Quality
the session	
Session	After taking this session, students are able to;
objectives	1. Define dimensions of Quality
	2. Describe dimensions of Quality
	3. Describe dimensions of Quality linking to situation at health faiclities
	4. Define Quality in health care
	5. Describe quality improvement
Teaching	Lecture
methodologies	
Teacher's/Learn	Clarify points in slides that are not clear to trainees; and
er's activities	Answer questions from participants.
Contents	Definition of "Quality", "Quality in health care", "Quality Improvement"
	Definitions of "Guideline", "Standards"
	Dimensions of quality
Key points/	"Quality" is performance according to standards/specifications; doing the right things the right way at the right
Summary	time
	"Quality in health care" is accessible and effective care delivered in compliance with evidence-based standards
	and meets clients' needs
	Opportunity for improvement means the difference between the actual and the desired state
	Dimensions of quality are; Technical performance, Effectiveness of care, Efficiency of service delivery, Safety,
	Access to services, Interpersonal relations, Continuity of services, Physical infrastructure and comfort, Choice of
	services
Evaluation	Participants can describe, "What is definition of quality and quality in health care".
	Participants can describe, "What are dimensions of quality".
	Participants can link dimensions of quality with actual situation in health facilities.
Reference	MoHSW, (2011) "Tanzania Quality Improvement Framework 2011- 2015", page 3-4

Title of session	Quality and Safety Time allocation 65 Min.
Teaching aids	LCD Projector, Laptop computer, Extension cable (if necessary), Stationeries (Flip chart, Marker pens)
Overview of	This topic will enable the students to understand that quality ensures that health services are provided safely and
the session	reliably
Session	After taking this session, students are able to;
objectives	1. The hazards involved in the hospital industry
	2. What are High Reliability Organization (HRO) and how they achieve safe operations constantly?
	3. Get an introduction of the productivity concepts
Teaching	Lecture discussion
methodologies	
Teacher's/Learn	Give lecture using PowerPoint presentation, ask questions, request suggestions, give clarifications questions
er's activities	raised by student.
Contents	Will explain working conditions in hospitals and define quality as well as safety issues
	Relate improved working environment with improved safety
	Compare known HRO and hospital industry
	• Learn what can be adapted from the HRO to the hospital industry.
	• Explain the concept of implementation of continuous quality improvement through system improvement while adhering to the productivity concepts (i.e. the 5S-KAIZEN-TQM frame work)
	Provide an example of improvement of patients safety being implemented by Mbeya Consultant Hospital
Key points/	Clarity on the relationship between quality and safety.
Summary	5S-KAIZEN as the entry point to improve safety
	System approach for problem solving
Evaluation	Participants can explain "What is Quality and Safety in health care"
	Participants can explain "What is HRO"
Reference	• MoHSW, (2013) "Implementation Guidelines for 5S-KAIZEN-TQM Approaches in Tanzania", 3 rd edition, page 9-12 (English)

Title of session	Responsiveness and positive attitude Time allocation 45 Min.
Teaching aids	LCD Projector, Laptop computer, Extension cable (if necessary), Stationeries (Flip chart, Marker pens)
Overview of	This topic enables students to be aware with the principles and attitude of good behaviors and its application in client health
the session	care satisfaction.
Session	After taking this session, students are able to;
objectives	1. Define the concept of responsiveness & positive attitude.
	2. Explain responsiveness & positive attitude in health system set up.
	3. Describe the domain of responsiveness in heath system.
	4. Promote and nurture a culture of positive mindset & Responsiveness
Teaching	Lecture discussion
methodologies	
Teacher's/Learn	Ask questions on application of responsiveness in health care system
er's activities	Give clarifications of questions raised from students
Contents	Definition of terms
	Application of the responsiveness and positive attitude in health care system
	Benefits of using responsiveness domain in health care system
	Rationale of the positive attitude in client care
	Steps to develop positive attitude
Key points/	Clarify the topic with examples
Summary	Emphasize of benefits of the responsiveness and good attitude
	Emphasize of importance of good attitude in health care system
Evaluation	Participants can describe, "What is responsiveness and positive attitude in health care".
	Participants can explain importance of responsiveness in health care.
	Participants can describe benefits of positive attitude.
	Participants can explain how to develop positive attitude.
Reference	•

Title of session	Basic concept of 5S-KAIZEN-TQM Approaches Time 60 Min.
TD 11 11	~ For better management & quality of health care~ allocation
Teaching aids	LCD Projector, Laptop computer, Extension cable (if necessary), Stationeries (Flip chart, Marker pens)
Overview of	This module enables students to understand the principle of three stepwise approaches of "5S-KAIZEN (Continuous
the session	Quality Improvement)-TQM (Total Quality Management)" and its components of each approach.
Session	After this session, students will be able to;
objectives	1. Explain the basic concepts of 5S-KAIZEN
	2. Explain the steps of 5S-KAIZEN implementation
	3. Describe the targets and advantages of 5S-KAIZEN implementation
	4. Describe the advantages of KAIZEN implementation
m 1.	5. Discuss the meaning of total Quality Management
Teaching	Lecture discussion
methodologies	
Teacher's/	Ask questions on 5S-KAIZEN-TQM approaches
Learner's	Give clarifications of questions raised from students
activities	End of lecture discussion, summarize basic concepts of 5S-KAIZEN-TQM Approaches and its advantages for
	improvement of management and quality of health care
Contents	Basic concepts of 5S-KAIZEN-TQM Approaches
	Steps on 5S-KAIZEN-TQM Approaches
	Advantages of 5S implementation
	Targets and advantages of 5S activities
	Process of 5S implementation All Controls And Contr
	• What is KAIZEN?
	Advantages of KAIZEN implementation The concepts of TOM implementation
Versusints /	The concepts of TQM implementation Clarify each approach FC KAIZEN and TOM
Key points/	 Clarify each approach; 5S, KAIZEN and TQM Emphasize of benefits of each approach
Summary	 Emphasize of benefits of each approach Emphasize of importance of TQM
Evaluation	
Evaluation	Tarticipants can explain the basic concepts of 55 Tain 221 (Territapproaches
	Participants can describe the steps of 5S-KAIZEN implementation Participants can describe the tensors and advantages of 5C KAIZEN in plantages at the steps of 5C KAIZEN in plantages.
	Participants can describe the targets and advantages of 5S-KAIZEN implementation

Reference	• MoHSW, (2013) "Implementation Guidelines for 5S-KAIZEN-TQM Approaches in Tanzania", 3 rd edition, page 9-19
	(English)
	MoHSW, (2011) "Tanzania Quality Improvement Framework 2011- 2015", page 12-13

Title of session	What is 5S Principle Time allocation 65 Min.	
Teaching aids	LCD Projector, Laptop computer, Extension cable (if necessary), Stationeries (Flip chart, Marker pens)	
Overview of	The topic will enable participants (future facilitators in Health Training Institutions) to understand the concept of 5S	
the session	and accompanying set of actions to improve working environment and services provided (service content)	
Session	After taking this session, students are able to;	
objectives	1. Define 5S principle;	
	2. Explain the components of 5S principle; and	
	3. Describe how to set expected outcomes for 5S in health facilities.	
Teaching	Lecture	
methodologies		
Teacher's/Learn	Ask questions on 5S principle and working environment improvement.	
er's activities	Give clarifications of questions from students.	
	Buzzing activity – reflecting on real situation in their respective offices.	
Contents	• Definition of terms – 5S principle and S1-S5 (sort, set, shine, standardize and sustain).	
	Expected outcomes of 5S in health facilities.	
	Recommended readings.	
Key points/	Benefits of 5S in improving working environment; and	
Summary	• Effectiveness of 5S in improving health care services content.	
E 1 ()	Systematic approach to implement S1-S5. But it is a second of the	
Evaluation	Participants can explain 5S principles	
	Participants can explain components of 5S principles and activities of each "S" in detail	
Reference	• MoHSW, (2013) "Implementation Guidelines for 5S-KAIZEN-TQM Approaches in Tanzania", 3 rd edition, page 20-30	
	(English)	

Title of session	Effective and efficient usage of 5S tools Time allocation 45 Min.
Teaching aids	LCD Projector, Laptop computer, Extension electric cable (if necessary), Stationeries (Flip chart, Marker pens)
Overview of	This module provides participants with background information about 5S tools and visual control method for actual
the session	5S implementation and its benefits
Session	After this session, students will be able to;
objectives	1. Understand the concepts of 5S tools and its benefits
	2. Define the following terms: 5S tools, visual control
	3. Explain the types of 5S tools
	4. Describe the usage of 5S tools
	5. Apply various types of 5S tools in 5S practices
Teaching	Lecture discussion
methodologies	
Teacher's/Learn	Ask questions on efficient usage of 5S tools
er's activities	Give clarifications of questions raised from students
	Identify 5S tools and visual control in clinical area and its benefits
Contents	Introduction of 5S tools
	Definition of common terms used in 5S tools and visual control
	Listing types of 5S tools
	Application of 5S tools in various practices
	Benefits of 5S tools and visual control
Key points/	Everyone in the health facility should know the meanings, benefits and rules of 5S tools
Summary	Need to have monitoring mechanism to check proper usage of 5S tools and effectiveness
Evaluation	•
References	• MoHSW, (2013) Implementation Guidelines for 5S-KAIZEN-TQM Approaches in Tanzania. 3 rd edition, page 57-66
	(English)

Title of session	5S implementation (practice) Time a: 90 Min.	
	(a: Practice, b: Group presentation and discussion) allocation b: 60 Min.	
Teaching aids	LCD projector, Laptop computer, Stationeries (Flip chart, Masking tape, Marker pen, Scissors, Cello tape)	
Overview of	"5S" is an entry point of quality improvement. It is five abbreviations of Japanese terms with initials of "S".	
the session	S1 (Sort) means removal of unwanted items and reduce clutter	
	S2 (Set) means organize everything needed in proper order for easy work	
	S3 (Shine) means maintain high standards of cleanness of workplace, tools and equipment	
	S4 (Standardize) means set up xx S1, S2 and S3 as norms in every section of workplace	
	S5 (Sustains) means train and maintain discipline of health staff engaged	
Session	After taking this session, students are able to;	
objectives	1. Describe, "What is 5S activity?"	
	2. Demonstrate S1, S2 and S3 activities	
	3. Present and discuss the implementation of S1, S2 and S3 activities	
Teaching	Lecture (Explanation of practice methodologies), Practice, Discussion,	
methodologies		
Teacher's/Learn	Participants to take picture of 5S before	
er's activities	Participants to practice S1, S2 and S3	
	Participants to take picture of 5S after implementation of S1, S2 and S3	
	Ask questions and respond to posed questions	
Contents	Demonstrate on how to take pictures	
	Every participants to practice S1, S2 and S3	
	Present the experience of the practice	
Key points/	• Implement S1 – S3 (Sort, Set and Shine)	
Summary		
Evaluation	Participants implemented S1, S2 and S3	
	Participants were able to share the experience	
	Participants were able to respond to posed questions	
Reference	• MoHSW, (2013) Implementation Guidelines for 5S-KAIZEN-TQM Approaches in Tanzania. 3 rd edition, page 26-31	
	(English)	
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Title of session	Implementation structure, QIT and WIT Time allocation 80 Min.
Teaching aids	LCD Projector, Laptop computer, Extension cable (if necessary), Stationeries (Flip chart, Marker pens)
Overview of	This topic enables students to describe roles and responsibilities of QIT and WIT and understand 5S-KAIZEN-TQM
the session	implementation structure
Session	After taking this session, students are able to;
objectives	1. Define Quality Improvement Team (QIT) and Working Improvement Team (WIT)
	2. Describe the responsibility of QIT and WIT
	3. Know how to formulate QIT and WIT
	4. Explain the 5S-KAIZEN-TQM implementation structure
Teaching	Lecture, Discussion
methodologies	
Teacher's/	Facilitator will ask question to participants to check understanding
Learner's	Leaner's ask question for clarification
activities	Facilitator will clarify leaner's questions
Contents	Definition of terms
	Role and responsibility of QIT and WIT
	Formulation of QIT and WIT
	Implementation structure for QIP
Key points/	Significance of having clear implementation structure of Quality Improvement Programs
Summary	Adherence of role and responsibility of QIT and WIT
T 1 (1	Importance of conducting meeting and record keeping
Evaluation	Participants can describe QIT and WIT
D (Participants can explain the roles and responsibilities of QIT and WIT
Reference	• MoHSW, (2013) "Implementation Guidelines for 5S-KAIZEN-TQM Approaches in Tanzania", 3 rd edition, page 23-26
	(English)
	MoHSW, (2011) "Tanzania Quality Improvement Framework 2011- 2015", page 38-55

Title of session	Observation of 5S activities and find 5S tools Time a: 150 Min.
	(a: Observation, b: Group discussion and presentation) allocation b: 120 Min.
Teaching aids	LCD Projector, Laptop computer, Digital Camera, Extension cable (if necessary), Stationeries (Flip chart, Marker
	pens)
Overview of	5S tools are used to help practice of 5S activities and implementation of S1, S2, S3 and S4. The tools can be combined
the session	to enhance effectiveness of 5S activities. Therefore this topic will enable participants to observe 5S implementation
	and find 5S tools at clinical areas.
Session	After taking this session, students are able to;
objectives	1. Identify and interpret various 5S tools and usage
	2. Discuss 5S tools identified
	3. Present findings to fellow participants
Teaching	Lecture/discussion and field visit
methodologies	
Teacher's/	Group participants (number of groups depends on the areas to visit and number of participants in each group
Learner's	depends on the number of participants)
activities	Allocate facilitators to join in each group
	Give time, 30 min to move from one area to another
	Give 20 min for each group to present the findings
Contents	Use a check list to observe 5S tools (red tag, alignment, numbering, color coding, safety signs, sign boards,
70	labeling, symbols, x-y axis, zone, 5S corner)
Key points/	Clearly observe 5S tools (red tag, alignment, numbering, color coding, safety signs, sign boards, labeling,
Summary	symbols, x-y axis, zone, 5S corner)
Evaluation	Participants observed 5S activities and found 5S tools
	Participants were able to present the findings
Reference	• MoHSW, (2013) "Implementation Guidelines for 5S-KAIZEN-TQM Approaches in Tanzania", 3 rd edition, page 57-66
	(English)

Title of session	How to conduct situation analysis Time allocation 45 Min.
Teaching aids	LCD Projector, Laptop computer, Extension cable (if necessary), Stationeries (Flip chart, Marker pens)
Overview of	Situation analysis is very important activity to know what is the current situation of your health facility. Collected
the session	data and taken pictures will be useful for analyzing current situation and discussion to identify problems and
	solutions.
Session	After taking this session, students are able to;
objectives	1. Understand importance of situation analysis
	2. Conduct situation analysis
Teaching	Lecture
methodologies	
Teacher's/	Ask questions on importance of doing situation analysis
Learner's	Give clarifications of questions raised from students
activities	
Contents	• Objectives
	Aims of situation analysis
	What is a problem?
	Who and when conduct situation analysis?
	Methodologies of situation analysis
Key points/	Situation analysis is very important activities to grasp "what/how current problem (gap) is"
Summary	• Problem can be categorized into 3 groups/issues and the smallest issues should be solved as soon as we can.
	Photographic evidence is useful to discuss with colleagues to identify problems, compare progress of quality
	improvement activities and share good practices with other staff
	Clarify that not only workers but also students have responsibilities to improve working environment
Evaluation	Participants can explain "What is situation analysis?" and methodologies of situation analysis in detail
Reference	• MoHSW, (2013) "Implementation Guidelines for 5S-KAIZEN-TQM Approaches in Tanzania", 3 rd edition, page 24-25
	(English)

Title of session	Medical errors Time allocation 60 Min.
Teaching aids	LCD Projector, Laptop computer, Extension cable (if necessary), Stationeries (Flip chart, Marker pens)
Overview of	This topic enables students to understand definition of medical error and patient safety culture.
the session	
Session	After taking this session, students are able to;
objectives	1. Define patient safety culture
	2. Define medical error
	3. Describe factors contributing to medical errors
	4. Identify/apply five high-level attribute factors to improve "Patient Safety Culture"
Teaching	Lecture discussion
methodologies	
Teacher's/	Ask questions on definition of medical error
Learner's	Ask questions on factors related with medical errors All the state of the sta
activities	Ask questions on patient safety and importance of "Patient Safety Culture" Description of the Control
C 1 1	 Relationship between 5S-KAIZEN-TQM Approaches and "Patient Safety Culture" Definition and level of medical error
Contents	
	 Briefly account on statistics of medical errors globally, Africa region East Africa and Tanzania Briefly account on how lilted resources countries like Malawi and Malaysia (before current state of
	development) could reduce maternal deaths
	Patient safety and "Patient Safety Culture"
	How medical errors can be reduced when abiding to: standards, guidelines, provision of supportive
	supervision, mentoring and coaching
Key points /	Clarify necessity and importance of ensuring patient safety
Summary	Emphasize how 5S-KAIZEN-TQM Approaches can contribute to improving patient safety
	Participants to reflect and share experiences on medical errors witnessed or confidentially committed
Evaluation	Participants can describe medical errors and contributing factors to medical errors
	Participants can explain importance of safety culture
Reference	MoHSW, (2011) "Tanzania Quality Improvement Framework 2011- 2015", page 35
	• MoHSW, (2013) "Implementation Guidelines for 5S-KAIZEN-TQM Approaches in Tanzania (English)", 3 rd edition,
	page 9-10 (English)

Title of session	Monitoring and Evaluation Time allocation 75 Min.
Teaching aids	LCD Projector, Laptop computer, Extension cable (if necessary), Stationeries (Flip chart, Marker pens),
	5S-KAIZEN-TQM Guidelines (English or Swahili version)
Overview of	Monitoring and evaluation knowledge and its skills in hospitals/institutions, in line with 5S-KAIZEN-TQM
the session	Activities in Tanzania
Session	After this session, students will be able to;
objectives	1. Differentiate between monitoring and evaluation
	2. Demonstrate monitoring and evaluation framework
	3. Explain the importance of monitoring and evaluation
	4. Tell 5S-KAIZEN-TQM monitoring and evaluation activities in Tanzania
	5. Identify monitoring and evaluation tools in 5S-KAIZEN-TQM
	6. Use monitoring and evaluation tool in line with 5S-KAIZEN-TQM
	7. Practice on the usage of an evaluation tool (Radar Chart)
Teaching	Lecture / demonstration
methodologies	
Teacher's/	Learner's may ask questions for clarification
Learner's	Learner's may add their experiences
activities	Facilitator will guide clarifications based on his/her experience
	Teacher may ask learners to look at the National 5S-KAIZEN-TQM Guidelines for clarity
Contents	Meaning and importance of monitoring and evaluation in line with 5S-KAIZEN-TQM
	Monitoring and evaluation activities in Tanzania
	Tools for monitoring and evaluation of 5S-KAIZEN-TQM
7	Practical in monitoring and evaluation tool and Radar Chart
Key points/	Monitoring and Evaluation
Key points/	Improve efficacy and effectiveness
Summary	It compares the actual impact against agreed goal
	• Improves performance
	• Identifies areas of improvement
	Is not a process of identifying wrong doers Needs to be about the second and the second area.
	Needs to be planned well

Evaluation	Participants can define monitoring and evaluation
	Participants can explain difference between monitoring and evaluation
	 Participants will be able to understand how to use tools for monitoring and evaluation of 5S-KAIZEN activities
Reference	• MoHSW, (2013) "Implementation Guidelines for 5S-KAIZEN-TQM Approaches in Tanzania (English)", 3 rd edition,
	page 71-79 (English), page (Swahili)
	• MoHSW, (2012) "Tanzania Quality Improvement Framework 2011- 2015", page 45-55

Title of session	Hazard Prediction Training (HPT) Time allocation 120 Min.
Teaching aids	LCD Projector, Laptop computer, Example pictures to practice HPT, Extension cable (if necessary), Stationeries (Flip
	chart, Marker pens)
Overview of	This topic helps students improve sensitivity to hazards in health services and build capacity to predict hazards
the session	before happens.
Session	After taking this session, students are able to;
objectives	1. Explain importance of HPT and its methodology
	2. Conduct HPT as one of members of hospital workers
	3. Utilize HPT for safety improvement
	4. Recognize potential hazards as "Problems"
	5. Explain how to apply HPT in health care for safety improvement
Teaching	Lecture, Discussion, Lecture (Group) discussion
methodologies	
Teacher's/Learn	Ask question, "How HPT is useful for improvement of safety in health care?"
er's activities	Make HPT methodology clear for exercise
	Clarify relationship between HPT and 5S-KAIZEN activities
_	Give clarifications of questions raised from students
Contents	Objectives of the session
	Why Hazard prediction Training? HDT 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	HPT methodology (four round methods) and exercise
70	How to apply HPT to hospital duty for safety improvement
Key points/	Cognition of danger differs in individual
Summary	HPT can build capacity of staff to recognize potential danger and identify/practice countermeasures/solutions (Cafata in approximate)
	(Safety improvement) • HPT and 5S-KAIZEN activities are related strongly as problem identification and solving quality improvement
	HPT and 5S-KAIZEN activities are related strongly as problem identification and solving, quality improvement activities
Evaluation	Participants can explain importance of "Safety Improvement" in health care
Lvaiuation	Participants can explain methodologies of HPT and practice
Reference	MoHSW, (2011) "Tanzania Quality Improvement Framework 2011- 2015", page 35
Kererence	• IV10H3VV, (2011) - 1unzuniu Quuitiy Improvement Framework 2011- 2013-, page 33