Overall Comments on all presentations in AKAC2023

Dr. Hiroshi Osada
Professor Emeritus , Tokyo Institute of Technology
The Examining Committee

1. Improvement in African Kaizen in 2023

African Kaizen activities in 2023 have improved continuously and shown several good practices.

(Good Practices)

- 1. Company wide Systematic Kaizen
 - Systematic Kaizen has been done according to examination criteria developed by EC effectively.
- Company wide Kaizen promotion organization was established such as Board Kaizen Committee and Kaizen Promotion Committee led by strong top management leadership

- 2. Strategic way of Kaizen promotion
- -KPI based Kaizen is needed for PDCA of Kaizen
 - * Process KPI

Output KPI:Q,C,D1(Capacity, Quantity), D2(Time), S(Safety,Work Environment),E(Environment, CSR,SDGs),

Outcome KPI: Satisfactions of Customer, Society, Employee, Suppliers, Investors)

Financial outcome(Business performance):

Sales Value, Export, profit, Market Share,,,

-All KPIs and data should be shown in Dashboard

⇒Visualization of Kaizen activities and Knowledge sharing

- 3. Basic Kaizen development is established
 - -5S, Visualization+QC7, Quick PDCA good Why-Why analysis(Fishbone Chart-4M+1E)
 1E:Work Environment
- 4. Good Practices by Advanced Kaizen activities
 - 1 Skill mapping and development
 - 2 Increasing Employee Satisfaction & Happiness (Well-being)

2. Expectation for advanced Kaizen

- 1. From Kaizen promotion To Kaizen Development toward Advanced Kaizen
 - Good practices in Deming winning company toward Post Deming Prize*
- 2. Employee Satisfaction though Total Employee **Involvement (TEI) for well-being**
 - "Great Place to Work" (Global certification) *Credibility, Respect, Communication, Fairness, Pride, Camaraderie
- 3. Advanced Kaizen by using effective tools
 - -Development in Manufacturing and Service industry
 - NP/S D (New Product/Service Development)
 - •OEE(Overall Equipment Effectiveness) using QC/ statistical tools, IT(ERP,IOT,AI) 5

4. Skill/Competency mapping

Competency (Staff, Engineers, Managers)

Skill (Operators, Contract workers)

Competencies and Skills needed for employees and managers should be defined

- Functional competency, Behavioral competency, Management competency etc.)
- •Rating skills, competencies once or twice a year

SL 1: Needs help to perform the Job

SL 2 : Can Operate & sometimes needs help

SL 3 : Can Operate Independently

SL 4: Can Operate independently and Train others

Kaizen

Kaizen Evolution

Advanced Kaizen

Individual

Basic Kaizen (QCC,KPT(Kaizen **Promotion Team**)

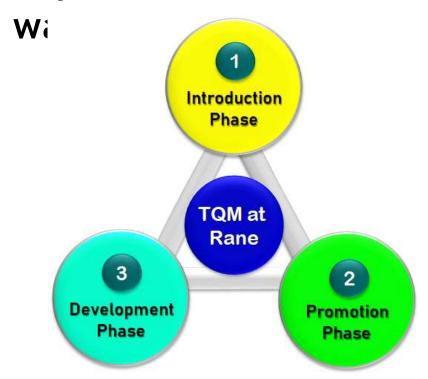
QC Story, DMAIC Statistical method (DOE, Regression) IT(ERP,IOT) Q/P IT,CFT

5S, Muda elimination QC story, Q7,N7



Case Study:

Implementation of TQM(including Kaizen) in A company



- Implementation of TQM at A compny way, can be divided into 3 main phases
 - 1. Introduction phase
 - > 2. Promotion phase
 - > 3. Development phase

1. Introduction phase focused on

- Need for Change and TQM Awareness training
- QC story & QC tools training for Problem solving
- Introduction of TEI schemes for Suggestions and QC Circles
- Focus on Customer & In-process Quality and Safety improvements
- Cost reduction, New Products, Productivity and Delivery improvements
- Training on Strategic Management

Implementation of TQM at Company A way ...

2. Promotion phase focused on

- > Training on SPC tools
- Focus on Skill improvements, DRM and Performance Management
- TQM Audits and Benchmarking visits to Other companies
- Focus on Quality, Process improvements in New products, New business and Design & Development
- Enhancement of Strategic Business Planning process
- Proactive Technology and Product Development

3. Development phase focused on

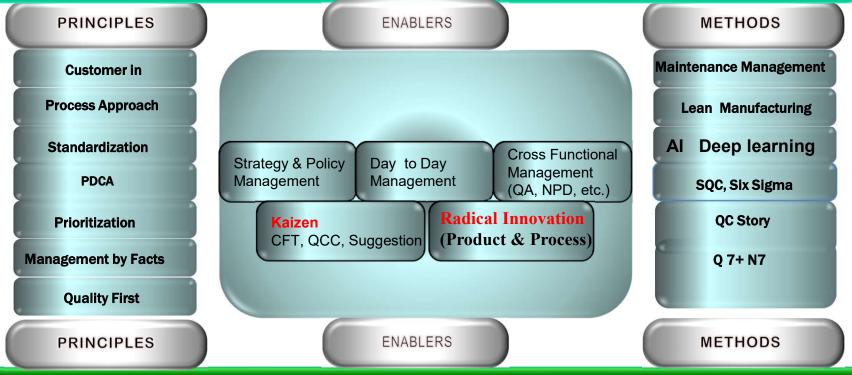
- Competency mapping and Training
- > Enhancing Customer focus
- Focus of Proactive Marketing & New Markets
- Focus on Improving Design and Testing capabilities
- Focus on New Technology introduction and Innovation
- > Strengthening IT initiatives
- Enlarging Cost reduction initiatives
- Focus on Great Place To Work (GPTW) initiatives

Reference: TQM incl Kaizen model (Osada)

Business Performance

Outcome: Stakeholders Satisfaction

Output: Management Elements of Product / Service (Q, C, D (D1,D2), S, E)



Core Technology & Information Technology

Total Employee Involvement & Kaizen Culture

Education, Training & Human Resource Development

0

We hope sustainable Kaizen in Africa

See you in 2024!

Thank you for attention