Impacts			Mitigation Measures			
		ls Limited Company				
	Construction	atm ratio a	Construction sites will be approved with water			
Fugitive dust emission during construction. Noise disturbance during construction.			Construction sites will be sprayed with water. Use low noise equipment, operate noisy equipment only during certain hours, and use sound protection equipment and antivibration devices.			
	actory appearance	and vegetation.	Revegetate.			
Item Source Waste						
Waste Gas	Membrane process caustic soda	Chlorine and brine tower wastage	Discharge through alkali absorption in the brine tower			
	Liquid chlorine And hydrochloric Acid refining	Liquid chlorine	Most waste chlorine recycled in same section			
	Chlorinated	Chorine gas	Alkali liquid absorption.			
	polyethylene	Dust	Dust collection to achieve standard			
Waste water	Industrial boiler Ion-film alkali	Flue gas, SO ₂ , NOx Sodium chlorinate, acid or alkali	Cyclone scrubber and Venturi water film scrubber Wastewater treatment			
	Caustic soda unit and chlorine production workshop	Acidic wastewater containing dilute hydrochloric acid mercury, COD, SS, CPE	Vinyl chloride deacidification, mercury exclusion, neutralization			
	Polyethylene and similar production lines	Acidic wastewater containing dilute hydrochloric acid, caustic soda,	Neutralization and treated at wastewater treatment plant			
	Domestic and lab waste water	sodium chlorinate COD, BOD	Biochemically treated at wastewater treatment plant			
Solid waste	Wastewater Treatment plant	Brine mud, slag, slurry mud	For sale after dewatered			
Noise	Boiler house Noisy equipment	Coal ash	Will be used to make bricks Use low noise equipment, sound protection equipment, antivibration devices, and plant trees at boundaries of factor			
F. Wuhu Zi	nengxing Materials	Limited Company				
	Construction					
Fugitive dust emission during construction. Disruption of factory appearance and vegetation.			Construction sites will be sprayed with water. Trees will be planted along the two sides of main roads, and cold-resistant sod swale will be planted in the blank area.			
	ance during constru ransportation inside		Construction will be conducted during daylight hours. Construct 8 m wide and 4 m wide paved roads.			
2. During C)perations					
ltem	Source	Waste				
Waste Gas	Sintering machine	SO ₂ , dust	Use low sulfur coal and use surplus ammonia from coking process to remove SO ₂			
	Liquid iron Treatment	Dust	Liquid iron pretreatment and bag house deduster			
Waste Water	Blast furnace gas Domestic wastewater	Dust COD, BOD	Bag house Biochemically treated at wastewater treatment plant			
	Cooling water Water pressure test, cement lining, and		Filtered and recycled Recycled			
	Tube wall grinding Blast furnace gas Coking Sewage	9	Preliminary wastewater treatment and recycle Recycle or pretreat, biochemical treatment, denitrification, and final chemical treatment			

出所:ADB(2001a)p. 25

表 5 - 11 影響とミティゲーション 4/5

Impacts			Mitigation Measures				
Solid Waste	Foundry center	Waste sand and dust	Transported to outside for comprehensive use				
	Sewage treatment plant	Sludge	Transported to outside for comprehensive use after filtered				
Noise	43 TABLE TO THE TOTAL THE TOTAL TO THE TOTAL		Noise silencer, sound proofing, violation buffering and noise barriers will be applied				
G. Huangsh	an Tourist Group	Limited Company					
	construction getation and soil.						
		e rock and soil	Revegetate at another location – 1 ha for every ha lost.				
Covering of vegetation with waste rock and soil. Endangered plant species.			Transplant trees and plants that will be impacted. Fence known sensitive species.				
Soil erosion.			During construction, all areas will be controlled to minimize effects to the terrain – (i) minimize time where soil is expose on side slopes; (ii) provide retaining walls; (iii) construct trenches for water drainage; (iv) do not allow (a) explosions (b) construction during the rainy season, or (c) storage of				
Domestic wastewater.			construction equipment outside of the construction area. Temporary toilets will be collected and waste treated				
Pests.			biologically, with no discharge to local water sources. All wood materials will be inspected for pine eel worm.				
Dust from construction activities.			Best management practices will be employed.				
Fire.			Use of electric and gas welding will be minimized.				
Noise.			Best management practices will be employed.				
	perations						
Item	Source	Waste	0-1-4-5				
Waste Gas	Wastewater treatment plant	Dust, SO ₂ , chlorine	Select a furnace with pollution control devices that will minimize pollutant emissions. Odor control design according				
	incinerator		to national and local standards and approved by local				
			environmental protection bureau				
Waste Water		Domestic sewage	Treated and discharged				
Solid Waste	treatment plant Wastewater	Sludge	Treat and use as fertilizer on the outskirts of the scenic area				
Naiss	treatment plant	stav avviliaatiaa	Line of accord avanting materials in building double layered				
Noise	Pump stations, was company	ater purification	Use of sound proofing materials in building, double layered glass for windows				
H. Jihua To	ourism Group Cor	npany					
	onstruction						
	getation and soil.		Revegetate where possible.				
Endangered p	iant species.		Transplant trees and plants that will be impacted. Fence known sensitive species.				
Soil erosion.			Revegetate where possible.				
Domestic was	tewater.		Treat temporarily in septic tanks, pile collectively, and				
	80 800 800 VA		transport to landfill at regular intervals.				
Dust from construction activities. Noise.			Best management practices will be employed. Use noisy equipment only away from residential areas.				
2. During O							
Item	Source	Waste	TCD aminaiana aantrala				
Waste Gas	Wastewater treatment plant	Dust	TSP emissions controls				
	incinerator						
	Sewage pump	Odor	Odor controls designed according to national standards and				
	stations, aeration tank, condensation		approved by local environmental protection bureau				
	condensation						
Waste Water	tank	Domestic sewage	Treated and discharged; primary and secondary treatment				

出所: ADB(2001a)p. 26

表 5 - 12 影響とミティゲーション 5/5

Impacts	Mitigation Measures					
	Incinerator	Wastewater	Biochemically treated at Kecun Sewage Treatment Plant			
Solid Waste	Wastewater treatment plant	Sludge	Treat and use as fertilizer on the outskirts of the scenic area depending on the metals concentrations			
	Garbage treatment station	Sludge	Burn and fill			
	Garbage filling Station	Sludge	Treat with the antifiltering method			
Noise	Pump stations, water purification Company		Use sound proofing materials in building. Plant trees and vegetation for sound reduction.			

ACR=acrylate polymer; BOD=biological and ecological demand; CPE=chloridize polyethylene; COD=chemical oxygen demand; ha=hectare; m=meter; NOx=nitrogen oxide; SO₂=sulfur dioxide; SS=suspended solids; TSP=total suspended particulates

Source: Consultants (Ecology and Environment, Inc, United States)

出所: ADB (2001a) p. 27

(4) まとめ

プロジェクトの目的は公害対策の側面が強く、結果はおおむね妥当なものであり、特段地元住民からの反対意見は出なかったようである。プロジェクトの目的がすでに悪化している環境を改善するものであり、「環境への悪影響を最低限に止める」というアセスメントの観点からは評価のむずかしいプロジェクトであるが、代替案検討が充実していたため参考として取り上げた。ADBの他の報告書では必ずといっていいほど設けられている「住民参加」の章がこの報告書では省略されているのは、こうしたことが理由かもしれない。また、このようなプロジェクトの性質をふまえて、"detailed environmental assessment or analysis is unnecessary" と最後に結んでいる。

表5-13 汚染物質削減の見込み **Estimated Pollution Reductions from Cleaner Production Subprojects**

Pollutant	ATC	CNM	WFW	WHC	WSC	WZM	Total or Average Percentage
Emissions (reduction due to F	Project)						
SO ₂ (t/yr) Urban Area Emissions before Project (1998) ^a	38,693	10,273	22,800				71,766
Reduction due to Project Urban Area Emissions after	14,890 23,803	6,040 4,233	1,372 12,398	1,952	4,533	2,545	31,332 40,434
Project Reduction at Subproject Source	83%	96%	98%	59%	91%	62%	82%
Reduction in Urban Area a CO ₂ (t/yr)	38%	59%	46%				44%
Urban Area Emissions before Project (1998) ^a	3,595,387	1,370,981	5,641,442				10,607,810
Reduction due to Project Urban Area Emissions after Project ^a TSP (t/yr)	92,928 3,502,459	40,747 1,330,234	109,463 5,298,313	15,368	40,480	177,819	476,805 10,131,006
Urban Area Emissions before Project (1998) a	28,927	11,030	45,368				85,325
Reduction due to Project Urban Area Emissions after Project ^a	1,604 27,323	328 10,702	592 42,350	858	328	1,240	4,950 80,375
NOx (t/yr) Urban Area Emissions before Project (1998) ^a	12,992	4,954	20,386				38,333
Reduction due to Project Urban Area Emissions after Project ^a WASTEWATER (reductions	336 12,657	147 4,807	396 19,146	56	146	643	1,723 36,610
due to Project) Total Mass (t/yr) COD BOD SS Phenol	5,128,900	511,800	624,000 713 574 422 60	1,360,760	1,350,000 1471 143 126	6,096,000 288 4,379 67 89	15,071,460 2,472 717 4,927 152
Arsenic	177.	8 2	87		۷.	.07 03	181
Lead		18	· ·				18
SOLID WASTE (reductions du Project) Coal Use (t/yr)	e to						
Urban Area Consumption Before Project ^a	1,225,700	467,380	1,923,219				3,616,299
Equivalent Reduction due to Project	31,680	13,891	37,317	5,239	13,800	60,620	162,547
Urban Area Consumption after Project ^a	1,194,020	453,489	1,806,243				3,453,752
Average Sulfur Content of Coal	1.00%	1.06%	1.50%	1.50%	1.50%	1.50%	

ATC:Anhui Tongdu Copper Limited Company; BOD=biological oxygen demand; CNM=Chizou Non-Ferrous Metals Group Company; COD=chemical oxygen demand; CO₂=carbon dioxide; NOx=nitrogen oxide; SO₂=sulfur dioxide; SS=suspended solids; t/yr=tons per year; TSP=total suspended particulates; WFW=Wuhu Felying Wood Chemicals Limited Company; WHC=Wuhu Hengxin Copper Group Company; WSC=Wuhu Shangjiang Chemicals Limited Company; WZM=Wuhu Zhengxing Materials Limited Company
^a Figures are given by city, hence only one entry is given for subproject enterprises in Wuhu.

Source: Consultants (Ecology and Environment, Inc., United States)

出所: ADB (2001a) p. 20

5-1-2 事例 2: Harbin water supply project (中国)

(1) プロジェクト概要

本プロジェクトは、哈爾濱(Harbin)市周辺での深刻な水不足と水質改善を目的としたものである。プロジェクトの中止を含め、水の浄化方法から運搬方法、浄化施設の立地選定まで幅広い代替案が検討されている。そして、これらの代替案は事前の入念な地元住民の意識調査に基づいて策定されたことが記述されている。

(2) 環境の状態

対象地域の年間降水量は 650 mm で、それらの 70 %以上が 6~8月のものである。主な水源は Lalin 川だが非常に不安定であり、10 年に一度は壊滅的な洪水をひき起こす。貯水池の建設で洪水を軽減することにより、1 年を通じて $1 \text{ m}^3/\text{s}$ 以上の流量が確保できるといわれている。哈爾濱 (Harbin) 市を通過する Songhua 川は、流域内のすべての排水の行き着く場所となっているため水質汚染が進んでいる。中国では水質を 1 から 5 のクラスに分けており、1 と 2 は飲み水として使える水質で、3 は浄化すれば 1 や 2 に匹敵する水質に改善できるもの、4 および 5 は水質汚染のひどいものとされている。Songhua 川はクラス 4 に分類されており、浄化キャンペーンなどが行われたものの、楽観的に見積っても 2015 年までは使える水質にはならず 2019 年までは要するといわれている。また地下水の使用量が水位レベルを維持できる量を超えており、地域の地盤に悪影響を与えている。

流域の生態系、社会環境は表 5-14 のとおりである。

表 5 一 14 生態系 Factorial Bassinson of the Brain of Asso

Ecological Resources of the Project Area Category Type Flora Trees Dragon spruce, fir, elm, Chinese linden, Mongolian oak, poplar, white birch, lilac tree, clumps of multiflora rose, cypress, peach, plum. Korean pine National protected Wilsonii, rhizoma gastrodiae, northeast China ash, Manchurian plants walnut, pinus sylvestris var. mongolica, amur cork-tree Plants for Chinese Hairy asiabell, Chinese magnoliavine, Rhododendron dauricum, medicine carthami, Fritillariae Ussuriensis, plantain seed Fungi Edible tree fungi, parasol mushroom, hazel mushroom, hedgehog hydnum Reed and other aquatic grasses Aquatic flora Fauna **Fishes** Carp, crucian, catfish, loach Protected animals^a Wolf, yellow weasel, roe, squirrel Birds Gray magpie, black-headed grosteak, hill turtledove, sparrow, barn swallow, red-rumped swallow, big-mouth crow, mallard, gray wagtail, water ouzel, kingfisher, woodpecker **Animals** Mandschurian hare, sewer rat, small house mouse, striped field rat, grass hare, muskrat Aquatic fauna Frog, back-brighted toad Livestock and poultry Pig, cattle, chicken, horse, donkey, goose, duck Agriculture Major crops Rice, maize, soybean Cash crops Vegetables, herbal medicine Pear

Source: Heilongjiang Environmental Protection Bureau.

出所: ADB (2002a) p. 12

^a The listed protected flora and fauna are not endangered species

表 5 - 15 社会環境

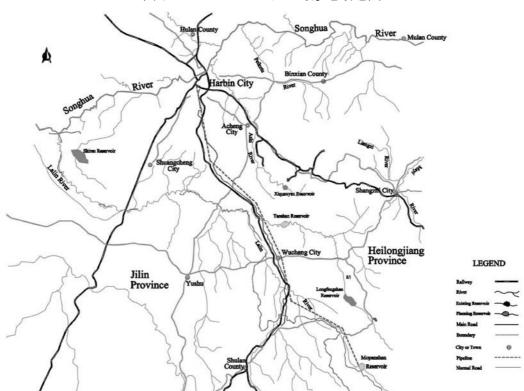
Major Social and Economic Conditions

Indicator	Units of Measure	Values
Total Population	Person	9,413,300
Urban Population	Person	3,481,200
Total Area	km²	53,060
Urban Area	km²	1,660
Gross Domestic Product (GDP, 2000)	Yuan	100,270,000,000
Income per Urban Resident (2000)	Yuan/year	5632
Income per Farmer (2000)	Yuan/year	2477
Potable Water Supply (urban)	m³/d	1,000,000
Urban Area Potable Water Supply	%	60
Urban Area Wastewater Treatment	%	30
Higher Education Institutions	Number	60
Major Highways	Number	10
Major Railways	Number	5
International Airports	Number	1
Others	_	Major tourist and heavy industrial
		(E&M equipment) city in PRC

出所: ADB(2002b) p. 14

(3) 施設の詳細

図5-2 プロジェクト対象地域地図



出所: ADB (2002b) p. 4