Workers, Managers, Productivity Kaizen in Developing Countries

John Page The Brookings Institution

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Productivity, Quality and Competitiveness

- Productivity and quality are critical to success in international markets and to entering global value chains.
- But we still do not fully understand how to improve productivity and quality in developing countries.
- *Kaizen* is a widely adopted practice developed in Japan to improve productivity and quality.
 - But empirical studies analyzing its effectiveness—especially in low-income Africa and South East Asia—are limited.
- This book attempts to address that knowledge gap.
 - We ask whether *Kaizen* can make lower-income countries more globally competitive?

Why Productivity Matters

- Average TFP levels among firms in the same industry are lower in poor countries than in high income countries.
- In many poorer countries like India – there is a long left-hand tail in the TFP distribution.
- Training interventions like Kaizen – are industrial policies designed to shift the productivity distribution to the right and close the productivity gap.



Defining Kaizen

- Kaizen is an inclusive and participatory approach to the continuous improvement of quality and productivity.
 - It involves the whole firm including a high level of worker participation.
 - It is based on a distinctive philosophy that encourages teamwork, communication, and learning.
- During half a century of development in Japan, Kaizen has developed distinctive tools and methods.
 - Quality control circles and just-in-time inventory management are *Kaizen* tools and methods.
 - So too, is the "Toyota Production System."

Kaizen, Productivity and Quality

- Kaizen operates in two dimensions
 - Productivity
 - Quality
- Productivity is a "cost shifter"
 - Kaizen improves productivity by eliminating Muda (waste), Muri (overloading), and Mura (inconsistency)
 - Kaizen does not emphasize capital investment
 - It is a low-cost approach to raising productivity, especially in smaller firms
- Quality is a "demand shifter"
 - Better quality raises the demand at all price levels.
 - A key insight: quality control not only improves quality; it increases productivity.



Three Development Issues and Kaizen

Industrial policy, capabilities and the learning firm (Page).

• *Kaizen* and the learning society (Hosono).

• *Kaizen* and equitable growth (Shimada).

Kaizen and Capabilities

- Capabilities are the tacit knowledge and working practices needed for production and product quality.
- They are linked more to people than equipment.
 - Management is important but it is not the only thing that determines capabilities, the whole workforce of the firm is relevant.
- Page argues that *Kaizen* is a promising and uniquely Japanese approach to capability building.
 - It helps workers and managers to identify and resolve production and quality problems

Kaizen and The Learning Enterprise

- By including all members of the firm in the process of learning and problem solving, Kaizen promotes the exchange of information between workers and managers.
- This helps to develop "learning organizations."
- Some lessons from the case studies:
 - In larger firms, leadership from top management is essential to keep workers and managers moving in the same direction.
 - Among MSMEs, smaller size may promote closer engagement, but worker's attitudes and discipline may limit impact.

Kaizen and the Learning Society

- Recently, new ideas emphasizing the capacity of firms, institutions and societies to learn — have emerged in development economics (Stiglitz).
- Hosono argues that *Kaizen* differs from other approaches to achieving better quality and productivity because of its distinctive focus on inclusive and participatory learning.
- Kaizen contributes to growth—and in particular to high-quality growth—by enhancing learning capacity in firms and institutions.
- In Ethiopia, Kaizen enhanced teamwork, communication, and learning attitudes by building "core capacity"— the ability to identify key issues and to acquire the knowledge and skills needed to resolve them.

Kaizen and Equitable Growth

- Japan introduced *Kaizen* at a time when labor relations were very conflictive.
 - As a result, Kaizen was adapted to emphasize maximizing long-term social return rather than short-term private return.
- Shimada argues that *Kaizen* was not solely a technological innovation. It was a social innovation that can contribute to achieving greater equity by sharing the gains from productivity growth.
- And because *Kaizen* requires the long-term commitment of both managers and workers to implement behavior change, it has the potential to improve labor-management relations.

Kaizen and Worker-Management Relations

- Our case studies of Ethiopia, Mexico, Philippines, South Africa and Vietnam give us mixed insights into how *Kaizen* impacts worker-management relations.
- Attitudes of managers and workers are critical to long run success.
- Japan's experience suggests that improving manager-worker relations takes a long time.
 - Vietnam, Ethiopia and South Africa show, the same pattern.

Introducing and Implementing Kaizen

- The main pathway of introducing Kaizen has been by training managers and employees and providing advice in the work place.
 - Both governments and the private sector have contributed to introducing *Kaizen*.
- The country studies suggest that an active government role is important when:
 - *Kaizen* is not widely known.
 - FDI is limited.
 - Local companies do not participate in GVCs.
 - There is distrust between workers and employers regarding the distribution of benefits

Kaizen in Large Companies

- The country studies include:
 - Two case studies of domestic firms attempting to upgrade in the GVC Mexico and South Africa.
 - An innovative approach to measuring productivity and *Kaizen* in Brazil.
- The results of these studies may disappoint *Kaizen* advocates.
- Small sample sizes and lack of counterfactual evidence limits what we can conclude from the Mexico and South Africa case studies.
 - Kaizen interventions were perceived by sponsoring managers and engineers as successful.
 - Firms that persisted in implementing *Kaizen* appear to have moved up the value chain.
- There was little evidence of improvements in productivity associated with *Kaizen*-like interventions in Brazil.

Kaizen in Micro, Small and Medium Enterprises

- Our country studies show more persuasive evidence of impact in micro, small and medium enterprises (MSMEs).
 - Micro, small and medium firms are the backbone of the manufacturing sector in low-income countries.
 - Kaizen can be implemented effectively by local trainers.
 - *Kaizen* improves productivity and quality in MSMEs.
- In Vietnam Kaizen training had spill-over effects to non-treated enterprises through social networks.

Conclusions

- The country studies provide a fuller—but not a comprehensive—picture of *Kaizen*.
 - Kaizen has the potential to make an important contribution to efforts to raise productivity and quality in poorer economies, especially in MSMEs.
 - Case studies gave multiple examples of *Kaizen's* role in promoting learning.
 - Kaizen tools enable firms to experiment, adopt new technology and achieve innovation.
- Workers are critical to the success of *Kaizen*.
 Pushes managers at all levels to listen to their suggestions
- The research underlines the need for an active state.

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